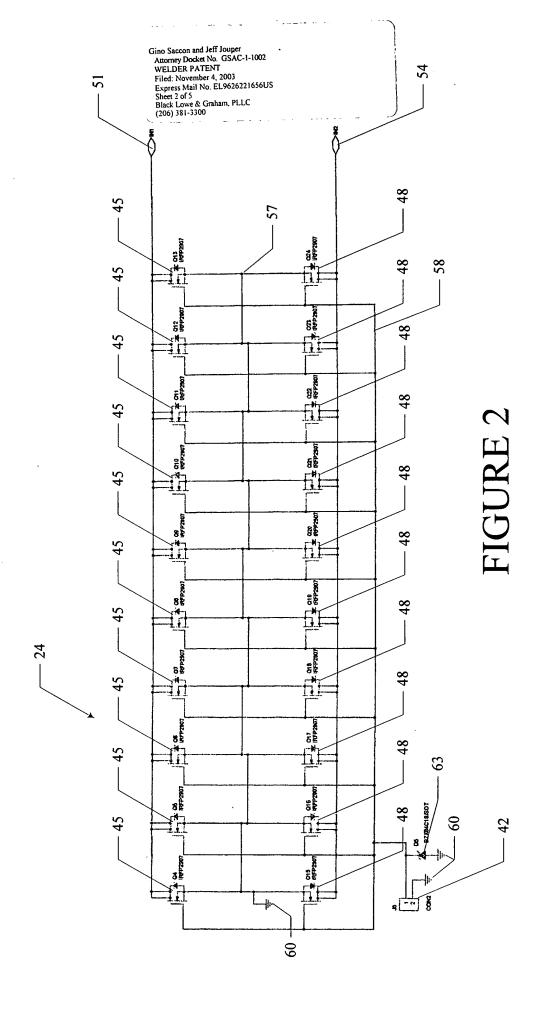
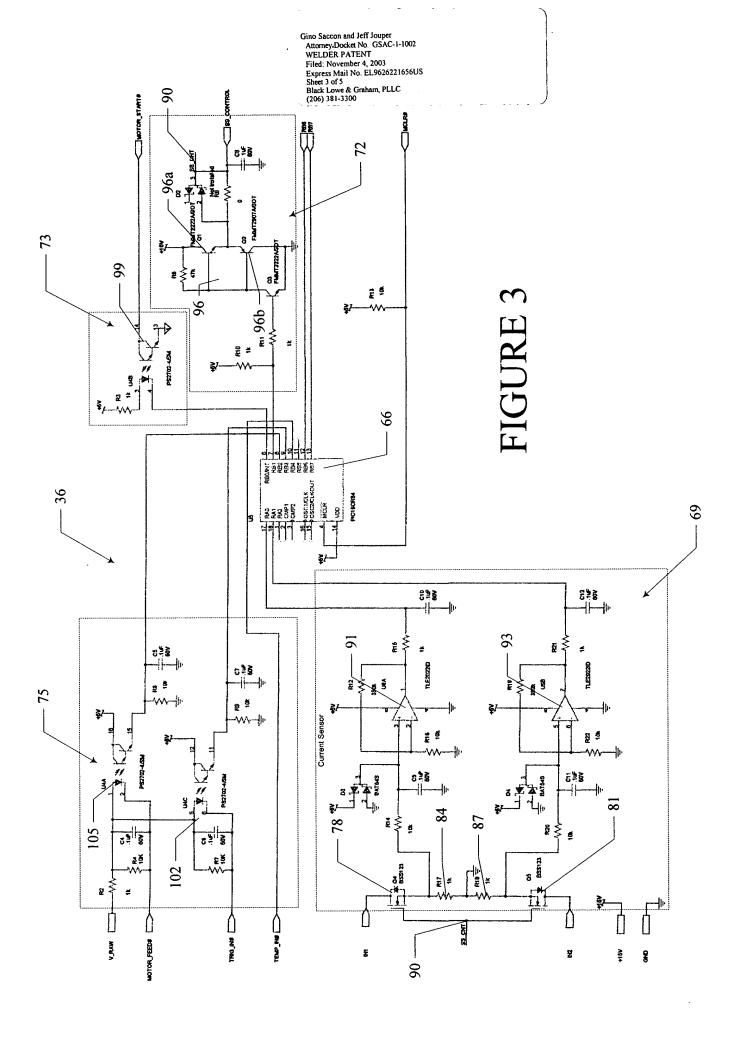
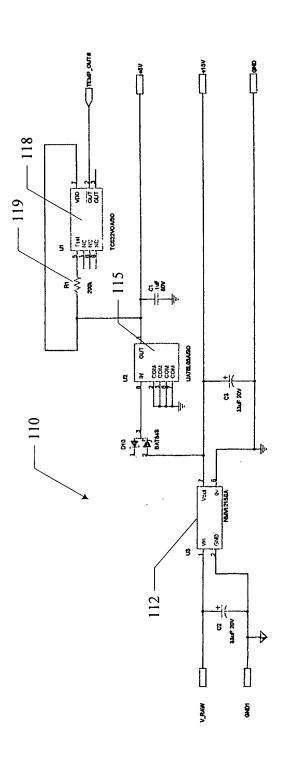


FIGURE 1







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	124	126	128	500	132	134			
							_		
	b	Outputs /	SS_Control	OFF	OFF	OFF	OFF	OFF	NO.
121	•	Out	Motor /	NO	OFF	OFF	刊〇	OFF	NO
	ble d	/	Trigger On	×	×	X	×	F	Т
	LN-25 Truth Table		Over Temp	×	×	×	T	F	F.
	p p	Inputs /	Over Cur 2/	X	X	Т	F	F	F
	a		Over Cur'1	X	Т	F	F	F	F
			Motor Feed	Т	F	Ь	F	F	F

Notes:

When turning both the Motor AND SS_Control ON:

Motor = OFF (ensure the Motor is not on prior to closing the relay)

Delay 50 mSec

SS_Control = ON

Delay 50 mSec Motor = ON

When turning both the Motor AND SS_Control OFF:

1. Motor = OFF

2. Delay 50 mSec

3. SS_Control = OFF

When turning on only the Motor (and NOT the SS_Control)

SS_Control = OFF (ensure the relay is open prior to starting the motor)

Delay 50 mSec

Motor = ON

FIGURE 5